AN6657, AN6657S

Micromotor Forward/ Reverse Electronic Governors

Overview

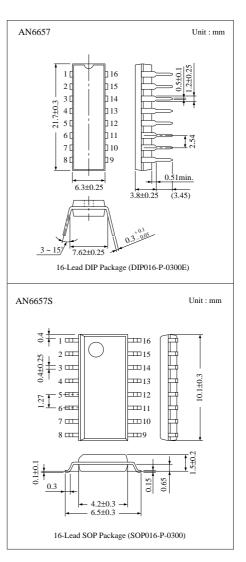
The AN6657 and the AN6657S are the electronic governors capable of controlling the forward/reverse speed, fast forward, rewind, and start/stop of the micromotors used for the radio/cassette tape recorders, automatic answering telephone sets, and so on.

Features

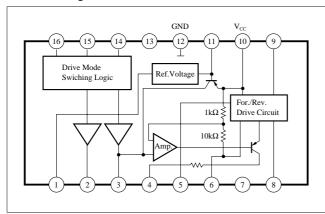
- Wide operating supply voltage range ; V_{CC} =4.5V to 14V
- Stable reference voltage (1.3V) and easy speed control
- Large starting torque and maximum control torque
- Good secular drift because of external power transistor
- Provided with the motor stop function ; I_{CC} =20 μA or less at stop time
- Capable of controlling forward/reverse rotation, fast forward/constant speed, and start/stop via 3 input pins

Applications

- Speed control of the micromotors for the radio cassettes
- Speed control of the micromotors for the microcassettes of the automatic answering telephone sets
- Control of the tape loading motors for the DATs, etc.



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Parameter		Symbol	Rating	Unit	
Supply Voltage		V _{CC}	14.4	V	
Supply Current		I _{CC}	50	mA	
Output Current		Io	700	mA	
Power Dissipation	AN6657	P _D	500		
	AN6657S		380	mW	
Operating Ambient Temperature		T _{opr}	-20 ~ + 70	°C	
Storage Temperature	AN6657	т	-55 ~ +150	:0	
	AN6657S	T _{stg}	-55 ~ +125	°C	

■ Absolute Maximum Ratings (Ta= 25°C)

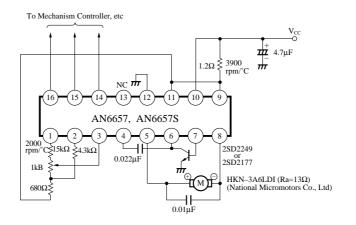
Recommended Operating Range ($Ta = 25^{\circ}C$)

Parameter	Symbol	Range		
Operating Supply Voltage Range	V _{CC}	4.5V ~ 14V		

■ Electrical Characteristics (Ta = 25°C)

Parameter	Symbol	Condition	min.	typ.	max.	Unit
Bias Current	I _{bias}	$V_{CC} = 5V$		4	10	mA
Prestart Current	\mathbf{I}_{stop}	$V_{CC} = 5V$			20	μΑ
Reference Voltage	V_{ref}	$V_{CC} = 5V$	1.1	1.3	1.5	V
Start Voltage	V _{CC (S)}	Supply voltage at which a 50mA current flows to Ra			3	V
Start Current	I _{ST}	$V_{CC} = 4.5V, Ra = 13\Omega$	130			mA
Rated Load r.p.m	N_L	$V_{CC} = 5V, I_L = 55mA, N = 2000rpm$	-10	0	10	%
Forward/Reverse r.p.m Difference	ΔN_{Logi}	$V_{CC} = 5V, I_L = 55mA, N = 2000rpm$	-5	0	5	%
FF/Rated r.p.m. Ratio	ΔN	$V_{CC} = 5V, I_L = 55mA, N = 4000rpm$	1.85	2	2.15	Times
r.p.m. Characteristics on Voltage Change	$\Delta N_{\rm V}$	$V_{CC} = 4.5V \sim 9V, I_L = 55mA$			50	rpm/V
r.p.m. Characteristics on Load Change	ΔN_L	$V_{CC} = 4.5V, I_L = 55mA \sim 90mA$			120	rpm
Switching Mode Input H	$V_{\rm H}$	$V_{CC} = 5V \sim 14V$	3		6	V
Switching Mode Input L	VL	$V_{CC} = 5V \sim 14V$	0		0.7	V
Current Limiting Starting Voltage	V_{Lim}	$V_{CC} = 9V, R_T = 1.3\Omega$	0.55	0.62	0.7	V
Ref. Voltage Temperature Characteristics $\Delta V_r/Ta$		$V_{CC} = 5V, Ta = 0^{\circ}C \sim 60^{\circ}C$		0.015		%/°C

Application Circuit



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ICs for Motor

Pin No.	Pin Name	Description	I/O	Voltage	Equivalent Circuit
1	Constant Speed Setting	Constant speed setting pin	0	V _{CC} – 1.3V	
2	FF Setting	FF speed setting pin	0	V _{cc} – 1.3V	
3	Speed Control	Controls the speed	I		
4	Phase Compensation	Oscillation preventive phase compensation pin	Ι		
5	Motor Drive (+)	Motor (+) pin connection pin	0		(1) (5) (8) (9)
6	Collector Connection	Collector connection pin of the external NPN transistor	0		
7	Base Connection	Base connection pin of the external NPN transistor	0		
8	Motor Drive	Moror — pin connection pin	0		
9	Load Characteristics Setting	Motor torque load characteristics setting pin	0		$\begin{array}{c c} & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\$
10	V _{CC}	V _{cc} pin	Ι		के क
11	To the pin 9.	Connect to the pin o.	0		
12	GND	GND pin	Ι		
13	NC	No connection			
14	Start/Stop	Start/stop control pin	Ι		Ø +
15	Forward/Reverse	Forward/reverse control pin	Ι		$\begin{array}{c c} & & & & & \\ \hline & & & & & \\ \hline & & & & & \\ \hline & & & &$
16	Constant Speed/FF	Constant speed/FF control pin	Ι		

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Principle of Functioning

The AN6657 and the AN6657S are the electronic governors which control the motor speed constantly by making use of the fact that the counter electromotive force generated in the motor winding is proportional to the motor speed when the DC motor rotates. They have two motor drive systems which correspond to the forward and reverse rotations, respectively. The inter-pin voltage of the motor Em is given by the following expression.

Em = Ea + Ra Ia(1)

Ea : Motor reverse electromotive voltage

Ra : Motor internal resistor

Ia : Motor current

There are the following relationships between the motor reverse electromotive voltage Ea and Motor speed, and motor torque T and motor current Ia, respectively.

$\mathbf{E}\mathbf{a} = \mathbf{K}\mathbf{a} \cdot \mathbf{N}$	(2)
$T = K_{\rm T} \cdot Ia$	

Ka: Motor generation constant

K_T : Motor torque constant

In the expression (1), the inter-pin voltage of the motor Em includes the voltage $Ra \cdot Ia$ which changes depending on motor current Ia. The counter electromotive voltage Ea is taken out by configuring the bridge circuit and used as a motor

speed signal. In Fig. 1, the motor speed N (\propto motor generated voltage Ea) in the motor control state can be expressed by the following formula.

$$Ea = V_{REF} \frac{r_2 + r_3}{r_3} \cdot \frac{r_5}{r_4 + r_5} + \left(\frac{r_1r_2}{r_3} - Ra\right)Ia$$

+ $V_{CE\ SAT1}$ (4) The expression (4) applies in case of motor forward rotation, in which a current flows from the motor \oplus pin (5) to the motor \bigcirc pin (8). The following expression applies in case of motor reverse rotation, in which a current flows form the motor \bigcirc pin (8) to the motor \oplus pin (5).

$$Ea = V_{REF} \frac{r_2 + r_3}{r_3} \cdot \frac{r_5}{r_4 + r_5} + \left(\frac{r_1r_2}{r_3} - Ra\right) Ia$$

 $+V_{CE SAT2}$ (5) V_{REF} : Reference voltage, Ra : Motor internal resistor

Ia : Motor current

 $r_2,\,r_3$: Diffusion resistance in the IC, $r_4,\,r_5$: Resistance for speed control

r₁ : Torque control Resistance

- $V_{CE\ SAT1}$: Forward/reverse drive circuit saturation voltage when motor forward rotation is set
- V_{CE SAT2} : Forward/reverse drive circuit saturation voltage when motor reverce rotation is set

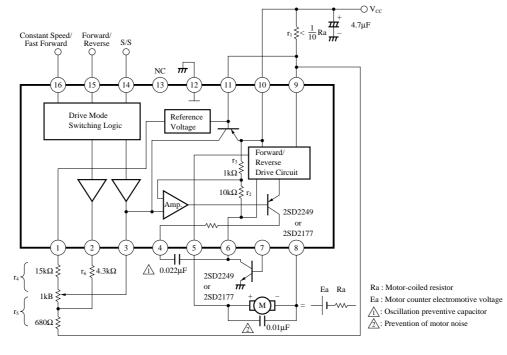


Fig.1 AN6657/AN6657S Motor Control Basic Circuit

As it is clear from the expression (4), $r_1r_2/r_3 - Ra = 0$, that is, when $r_1 = r_3/r_2 + Ra$ is established, Ea (\propto motor speed N) becomes a constant value without depending on the motor current Ia (load torque T). This is also true for the expression (5).

• Switching the Various Modes

The AN6657 and the AN6657S have five motor drive modes as shown in Table 1. Those modes can be selected depending on the voltage H (3V to 6V) and voltage L (0V to 0.7V) signals applied to the input pins14, 15 and 16.

- Forward/reverse switching : Forward/reverse rotation is switched over whether a current flows from the pin5 to the pin8 (forward rotation) or vice versa (reverse rotation).
- 2) Power-off (pause) mode : turning off the constant current source inside the IC stops a current to the motor and stops motor. In this mode, all the transistors of the IC are turned off and only a leak current ($20\mu A$) is available.
- 3) Setting the motor speed

The motor speed at constant speed time can be expressed by the expression (4).

$$V_{REF} = \frac{r_2 + r_3}{r_3} \cdot \frac{r_5}{\frac{r_4 \cdot r_6}{r_4 + r_6} + r_5}$$

In the FF (REW) mode, the pin2 is turned on and the first term of the expression (4) is ;

$$Ea = V_{REF} - \frac{r_2 + r_3}{r_3} + \frac{r_5}{\frac{r_4 + r_6}{r_4 + r_6} + r_5} + \left(\frac{r_1 r_2}{r_3} - Ra\right) Ia$$

 $+\,V_{CE\,SAT} \eqno(6)$ and the motor speed N (motor generated voltage Ea) is expressed as follows.

From the expression (4), the motor speed at constant speed can be controlled with r_4 and r_5 (external VRs).

From the expression (6), the motor speed at the FF (REW) mode can be controlled with r_6 .

Setting the External Resistor r₁

The torque control resistance r_1 is important in setting the motor rotating state. Select the resistance which satisfies the condition of the expression (7) within a working temperature range. If this condition is not satisfied, the motor may have abnormal rotation such as hunting, etc.

 $r_1 \leq \frac{r_3}{r_2}$ Ra

 $(r_3/r_2 = 1/10$ for the AN6657, AN6657S)(7) Ra is the copper coiled resistor of the motor and has the temperature characteristics of + 3,900r.p.m/°C, Therefore, it is necessary to set the value of r_1 so that the relationship in the expression (7) will be satisfied at the minimum working temperature. The diffusion resistance r_3/r_2 in the IC has the flat temperature characteristics, and if the temperature characteristics of r_1 is adjusted to that of Ra, + 3900 r.p.m/°C, the value of the second term ($r_1r_2r - Ra$) of the expressions (4) and (5) shows the flat temperature characteristics and the torque characteristics of the motor speed becomes constant without depending on a temperature. Fig. 2 and Fig. 3 show this relationship.

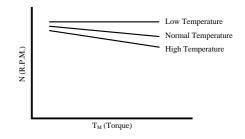


Fig. 2 r₁ Temperature Characteristics < Ra Temperature Characteristics

				8		
Input				Output	Motor Drive Mode	
Pin14	Pin15	Pin16	Pin5 Motor 🕀	Pin8 Motor 🔾	Pin2	Motor Drive Mode
L	—	_	—	—	OFF	Power OFF (pause)
Н	Н	L	Н	L	OFF	Forward (constant speed)
Н	L	L	L	Н	OFF	Reverse (constant speed)
Н	Н	Н	Н	L	ON	FF
Н	L	Н	L	Н	ON	REW

Table 1	AN6657/AN6657S Mode Switching Table

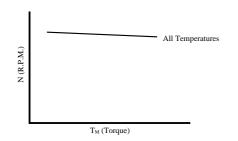


Fig. 3. r₁ Temperature Characteristics = Ra Temperature Characteristics

• Temperature Compensation of Motor Speed

For the normally used motor with core, the temperature compensation of the motor speed can be done by using 3,900 r.p.m/°C metal coated or coiled resistor as the torque control resistance r_1 , and metal coated resistor with a positive temperature coefficient of about 2,000r.p.m/°C as the speed control resistance r_4 .

• Current Limiting Function

The current limitting function detects the voltage drop of the torque control resistance r_1 , operates the PNP transistor, and controls the input voltage of the amplifier in the IC to limit the current.

Limiting the current can reduce the useless current at start and motor lock time and prevent the supply voltage from dropping.

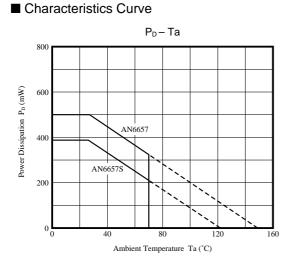
The limited current $I_{\mbox{\tiny Lim}}$ is calculated by the following expression.

$$I_{Lim} = \frac{V_{Lim}}{r_1} \cdots (8)$$

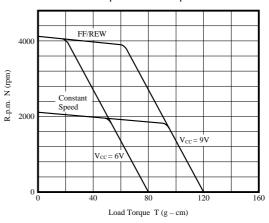
 V_{Lim} : V_{BEON} Voltage < 0.6V

When $r_1 = 1.2\Omega$, from the expression (8) I_{Lim} is ;

$$I_{\text{Lim}} = \frac{0.6\text{V}}{1.2\Omega} = 500\text{mA}$$



r.p.m. Load Torque



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